



Technical Data Sheet

Description

OCI Gota Loca is a Ethyl based Cyanoacrylate which bonds almost immediately on contact. It works well on both porous and non-porous material and also works on more materials than the regular super glues.
OCI Gota Loca a general purpose super glue designed to bond most metals, plastics, elastomer, wood, textile, etc. Performance speeds are slower giving time for alignments.

Application

Typical applications include wood trim on furniture, balsa wood bonding for hobbyists, leather accessories on shoes, fabric bows on shoes and lampshade bonding. Other features include versatile bonding of most elastomers, metals and plastics.

INSTRUCTIONS FOR USE:

Ensure parts are clean, dry and free from oil and grease.

PROCEDURE FOR APPLICATION:

Apply sparingly to one side and hold parts until handling strength is achieved.

Useful Hints/Notes

On elastomer bonding and some plastics, residues or release agents on surfaces should be removed by solvent.

Properties

Steel to Steel	7N/mm ²
Rubber to Rubber	10N/mm ²
EPDM to EPDM	5N/mm ²

Technical Features

Resin	Modified Ethyl
Colour	Clear
Cure Speed with Activator	Not recommended
Cure Speed without Activator	15 - 30 seconds
Viscosity	80 - 120 cps
Flash Point	>85°C
Shelf Life	6 mths @ 20°C
Specific Gravity	1.05
Max. Operating Temperature	+ 80°C



Technical Data Sheet

Cured Performance

Fixture Time	< 15 seconds
Typical Strength	10 N/mm ²

Storage

Store in a cool area out of direct sunlight. Refrigeration to 5°C gives optimum storage stability.

Health & Safety in Use

DANGER - Gota Loca bonds skin and eyes in seconds.

If accidental skin bonding happens wash with warm soapy water and pries skin apart using a blunt instrument (such as a teaspoon handle). In case of eye contact, bath immediately with water and seek immediate medical attention.

The information contained herein is produced in good faith and is believed to be reliable but is for guidance only. OCI and its agents cannot assume liability or responsibility for results obtained in the use of its products by persons whose methods are outside or beyond our control. It is the user responsibility to determine the suitability of any of the products and methods of use or preparation prior to use mentioned in our literature and furthermore the users responsibility to observe and adopt such precautions as may be advisable for the protection of personnel and property in the handling and use of any of our products.