



Technical Data Sheet

Physical Data

Appearance	Brown yellowish high viscosity liquid
Solid Content	17-21%
Viscosity at 30 ° C	3000 - 4000 cps
Main Solvent	Hydrocarbon Solvent
Main Ingredient	Chloroprene Rubber
Dilution	Toluene

Characteristics

- OCI 393 is a neoprene adhesive which have high viscosity, short tack time, easy to apply, cost saving and strong bonding strength
- OCI 393 is most suitable for general purpose, light industry and furniture.
- Bonding of wood, plywood, sponge, formic, PVC carpet, cement ,metal, cloth and paper product.

Application

- Wipe off moisture, oil and all other foreign matters on bonding surfaces.
- Apply a thin layer of OCI 393 on the bonding surfaces evenly. For effective bonding on absorbent surfaces and porous material normally two coats is required.
- For bonding surfaces assemble under room temperature the recommended time is 30 to 45 mins.
- For bonding surfaces with higher absorbent rate the open time shall be shorter but for smooth bonding surfaces the open time shall be longer.
- After assemble apply suitable pressure on the bonding substrates.
- Bond strength can be fully obtained after 24 hours.
- Application should be carried out in a well ventilated area.

Caution

- Flush immediately with water for any spillage on skin.
- If spill on eye, flush immediately with water and seek oculist treatment immediately.
- Highly inflammable product.



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Storage

- Provided the adhesive are stored dry and cool in air tight containers, the storage stability will be at least 9 months from day of delivery ex-works.
- Every endeavor has been made to ensure that the information given herein is true and reliable but it is given only for the guidance of our customers.
- The company cannot accept any responsibility for loss or damage that may result from the use of the information, due to the possibility of variations of processing or working conditions and of workmanship outside our control. Users are advised to confirm suitability of this product by their own tests.

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